

United States Patent

Gores

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[54] **METHOD OF FORMING BEVEL ORIENTED NEEDLE ARRANGEMENT**

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[56]

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[57]

ABSTRACT

A needle and hub unit having a beveled needle or canula point for insertion into a patient, the unit having indicia thereon indicating the orientation of the beveled insertion point; and a method and apparatus of orienting the marketing such beveled needle units by combined vibrational and camming of the canula and thereupon marking the assembled unit.

8 Claims, 11 Drawing Figures

